



<b>Grade</b>	<b>Ball Diameter Variation</b>	<b>Deviation From Spherical Form</b>	<b>Lead Diameter</b>	<b>Maximum Surface Roughness</b>
G5	0.13	0.13	0.25	0.014
G10	0.25	0.25	0.5	0.02
G16	0.4	0.4	0.8	0.025
G20	0.5	0.5	1	0.032
G24	0.6	0.6	1.2	0.04
G28	0.7	0.7	1.4	0.05
G40	1	1	2	0.06
G60	1.5	1.5	3	0.08
G100	2.5	2.5	5	0.1
G200	5	5	10	0.15
G500	12.5	12.5	25	-
G1000	25	25	50	-